



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6205G00632-3G
Job Sheet 179246



Part No: RBW6205G00632-3G

Job Qty: 1 ea

Part Name: Sling, Main Rotor Blade Lift



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 8/10/18 *13*

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G00632-3G Rev 6 IPP Rev A 18.01.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	8/10/18	8/10/18	0.00	0.00	Purchasing		<i>13</i> AUG 20 2018
110	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging2		AUG 20 2018
120	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC6		<i>13</i> AUG 20 2018
121	Small Fab	1 pcs	8/10/18	8/10/18	0.00	2.00	Small Fab-5		<i>13</i> AUG 20 2018
122	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC5		<i>13</i> AUG 20 2018
130	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3		<i>13</i> AUG 20 2018
140	QC21-FG	1 Ea	8/10/18	8/10/18	0.00	0.00	QC21		<i>13</i> AUG 20 2018

Part Op **100** - Issue P/O: *040210* MANUFACTURE RBW6205G00632-3G AS PER DWG Supplier: METEC Certificate of Descriptions: conformity is required

121 - PERFORM FIRST ARTICLE WEIGHT TEST 1. AFTER INSPECTION, PLACE 300 LBS. IN M/R BLADE LIFTING TOOL. LIFT M/R BLADE LIFTING TOOL USING AN APPROPRIATE LIFTING DEVICE, FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION. 2- REMOVE WEIGHT AND RE-INSPECT TOOL, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTIONS. Fill out inspection sheet. (sheet 47). 3- Engrave RB41011 placard. 4-Transfer drill placard as per DWG. 5-Using #2 drive screws install placard 6-Apply sticker as per DWG.

JUNE 15, x 1 *RL*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G00632-3GP	Sling, Main Rotor Blade Lift	1 pcs (1 ea)	100-Purchasing	<i>5103558</i>
90081A074	0.125 X 0.500 Drive Screw	4 Ea (4 ea)	121-Small Fab	<i>5047591</i>
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	<i>5021040</i>
RBW6205G00632-3G-77	Sticker	1 Ea (1 ea)	121-Small Fab	<i>5050555</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G00632-3GP	1	0	0
121-Small Fab	90081A074	4	92	0
	RB41011	1	887	0
	RBW6205G00632-3G-77	1	6	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S103559



Part: RBW6205G00632-3G

Job No: 179246

Serial No/Batch: S103559

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 08/20/10

32

8103 0 5 3018
8103 0 5 3018
8103 0 5 3018

Part Specifications
Specifications could not be found.

Plex 6/15/18 8:26 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040210**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Waiz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040210
PO Date: 6/15/18
Due Date: 8/13/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	8/13/18 17	1 pcs	0 pcs	1 pcs	\$6,548.85/pcs	\$6,548.85
Line Item Note W/O 179113 FIRST ARTICLE WEIGHT TEST 1. AFTER INSPECTION, PLACE 300 LBS. IN M/R BLADE LIFTING TOOL. LIFT M/R BLADE LIFTING TOOL USING AN APPROPRIATE LIFTING DEVICE, FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION. 3. REMOVE WEIGHT AND RE-INSPECT TOOL, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTIONS.												
2		RBW6205G00632-3GP			Sling, Main Rotor Blade Lift As per Dwg RBW6205G00632-3G Rev. 6	Firmed	8/13/18 17	1 pcs	0 pcs	1 pcs	\$6,548.85/pcs	\$6,548.85
Line Item Note W/O 179246 DO NOT SHIP, PLEASE KEEP AT METEC FOR STOCK FIRST ARTICLE WEIGHT TEST 1. AFTER INSPECTION, PLACE 300 LBS. IN M/R BLADE LIFTING TOOL. LIFT M/R BLADE LIFTING TOOL USING AN APPROPRIATE LIFTING DEVICE, FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION. 3. REMOVE WEIGHT AND RE-INSPECT TOOL, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTIONS.												
3		RB T101576P			Balance Set	Firmed	8/13/18 17	1 Ea	0 Ea	1 Ea	\$1.00/Ea	\$1.00
Line Item Note W/O 179025												
4		RB T101576P			Balance Set	Firmed	8/13/18 17	1 Ea	0 Ea	1 Ea	\$1.00/Ea	\$1.00
Line Item Note W/O 179248 DO NOT SHIP, PLEASE KEEP AT METEC FOR STOCK												
Grand Total:											\$13,099.70	

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/3/18 11:54 AM dart.Lussier.Patrick

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040210

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040210
PO Date: 6/15/18
Due Date: 8/10/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
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Line Item Note W/O 179246 DO NOT SHIP, PLEASE KEEP AT METEC FOR STOCK												
3		RB T101576P			Balance Set	Firmed	8/10/18 13	1 Ea	0 Ea	1 Ea	\$1.00/Ea	\$1.00
Line Item Note W/O 179025												
4		RB T101576P			Balance Set	Firmed	8/10/18 13	1 Ea	0 Ea	1 Ea	\$1.00/Ea	\$1.00
Line Item Note W/O 179248 DO NOT SHIP, PLEASE KEEP AT METEC FOR STOCK												
											Grand Total: \$13,099.70	

Order Notes

Plex 6/15/18 8:49 AM dart.Lussier.Patrick

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

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A041 QUALITY MANAGEMENT SYSTEM

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A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Plex 6/15/18 8:49 AM dart.Lussier.Patrick

**METAL TECHNOLOGY INC.**

20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22858
Date: Aug 16, 2018
Page: 1

Sold to: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO040210	Sold By: Walz, Christian D.
Shipped By: our truck	Ship Date: Aug 16, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Sling, Main Rotor Blade Lift, drawing # RBW6205G00632-3 Rev.6	DAS 61 9-89	Ass'y	1	1	
Sling, Main Rotor Blade Lift, drawing # RBW6205G00632-3 Rev.6		Ass'y	1	1	
Balance Set, drawing # RB T101576 Rev.5 ***price to be determined***		Ass'y	1	1	No
Balance Set, drawing # RB T101576 Rev.5 ***price to be determined***		Ass'y	1	1	No.
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by <u>Frederic J. J.</u>		Thank you for your order!			



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
2	RBW6205G00632-3 Rev.6 DAS 61 9-89	Sling, Main Rotor Blade Lift	40210

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

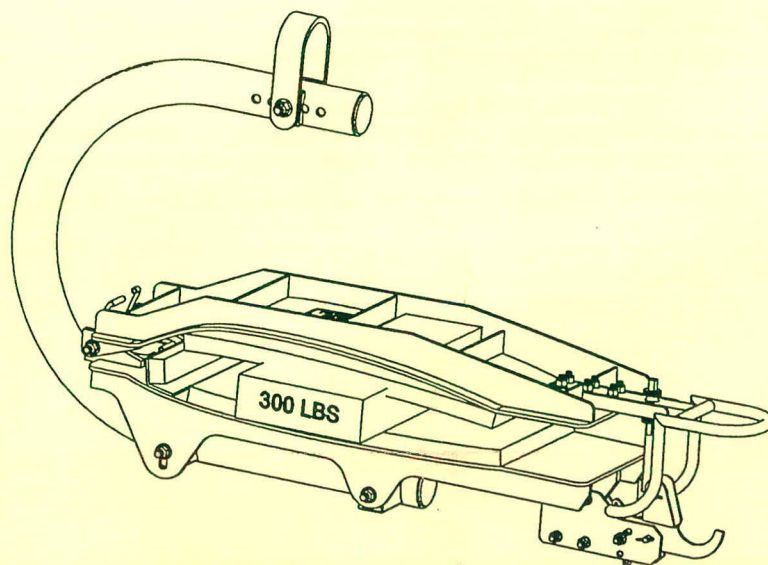
Vankleek Hill, August 17, 2018

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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			

FIRST ARTICLE WEIGHT TEST

INSPECTION & TESTING PROCEDURES FOR THE
RBW6205G00632-3G, M/R BLADE LIFTING TOOL.
THIS ASSEMBLY IS DESIGNED TO LIFT A MAIN ROTOR.
THIS ASSEMBLY SHOULD BE INSPECTED BEFORE EACH USE.
REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED
OF DAMAGE BEFORE USING!



FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION, PLACE 300 LBS. IN M/R BLADE LIFTING TOOL. LIFT M/R BLADE LIFTING TOOL USING AN APPROPRIATE LIFTING DEVICE, FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION.
3. REMOVE WEIGHT AND RE-INSPECT TOOL, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTIONS.

INSPECTOR: *[Signature]*

TESTER: _____

S.N.: ① ~~50~~ S103559

DATE: 18-08-09

 190 S. Danebo Ave., Eugene, OR. 97402 1-800-556-4166 e-mail: sales@dartaero.com dartaerospace.com			
TITLE TOOL, M/R BLADE LIFTING			
DWG NO. RBW6205G00632-3G	REV 6	CUSTOMER 1 OF 1	
SCALE 1:8	DATE 2/21/2013	SHEET	47 OF 47

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8
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